



ICCAD 2017 Tutorial

# Standard Cell Design and Optimization Methodology for ASAP7 PDK

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# Outline

ASAP7 PDK

Standard Cell Library Design and Optimization

Design Synthesis and Exploration

How to Download and Use

Summary

# ASAP7 PDK

Predictive 7nm Process Design Kit – Arm and ASU: <http://asap.asu.edu/asap/>

- FinFET with discrete transistor sizing

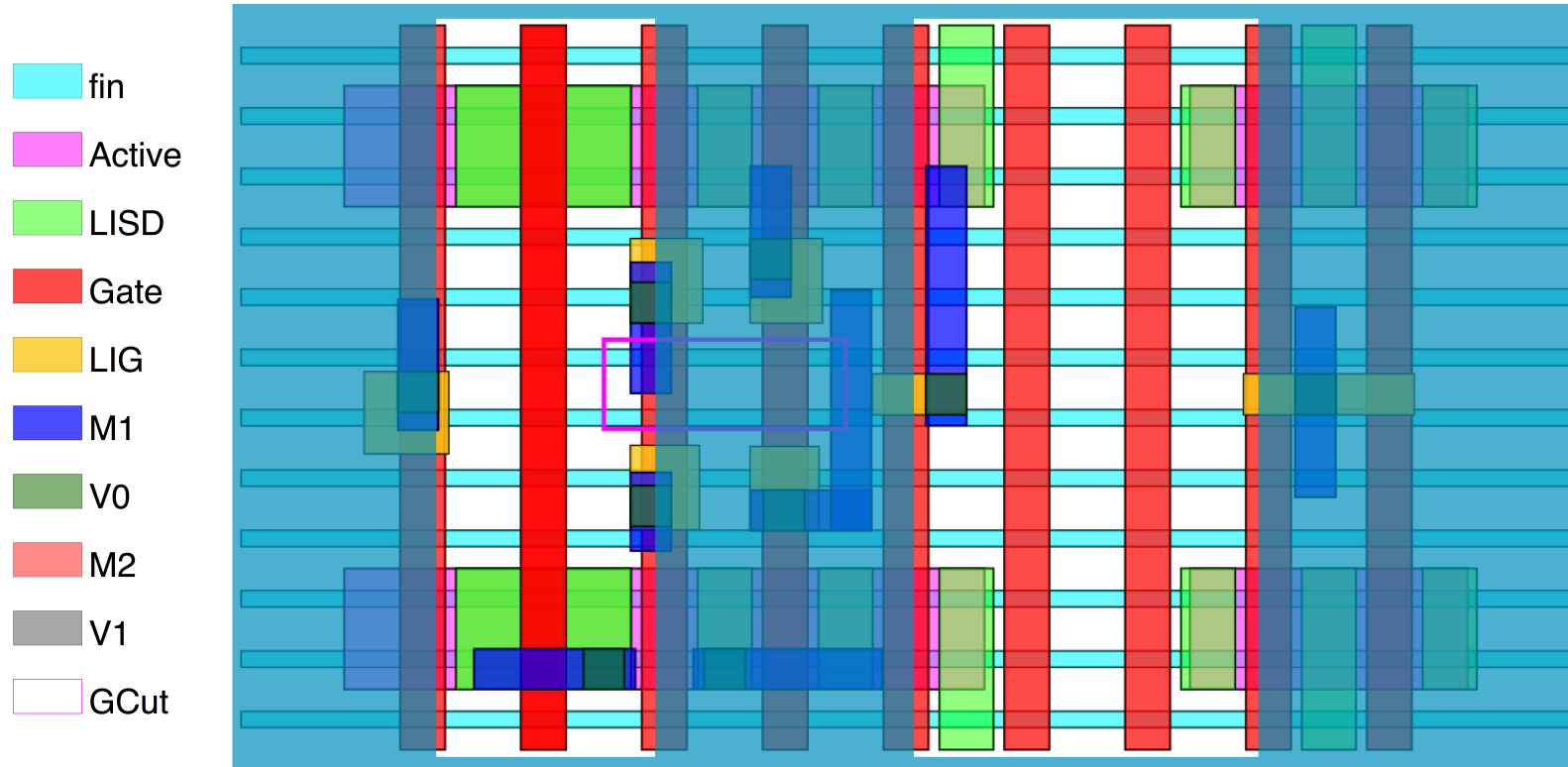
Transistor geometries

- 20/54nm gate length/pitch, 27nm fin pitch.

Key design rules

- 18/36nm metal-1 width/pitch (two-dimensional layout with EUV)
- Metal minimum tip-to-tip 31nm, metal minimum tip-to-side: 25nm
- Minimum horizontal distance between diff-net active areas: 92nm

# Key Implications on Layout Design

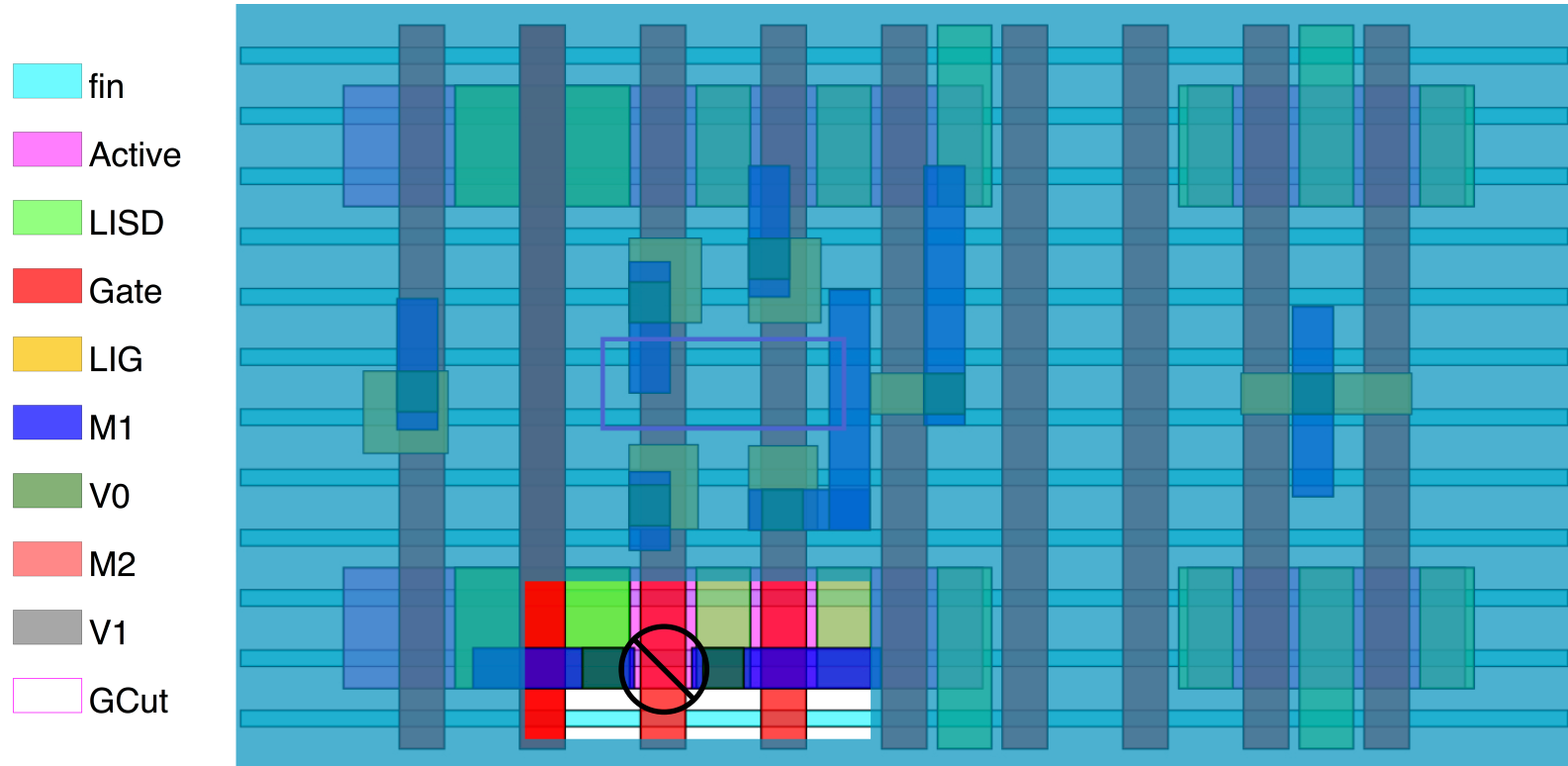


Key design-rule constraints:

- Diffusion break
- Horizontal metal routing
- Vertical metal routing
- Gate contact
- Gate cut usage



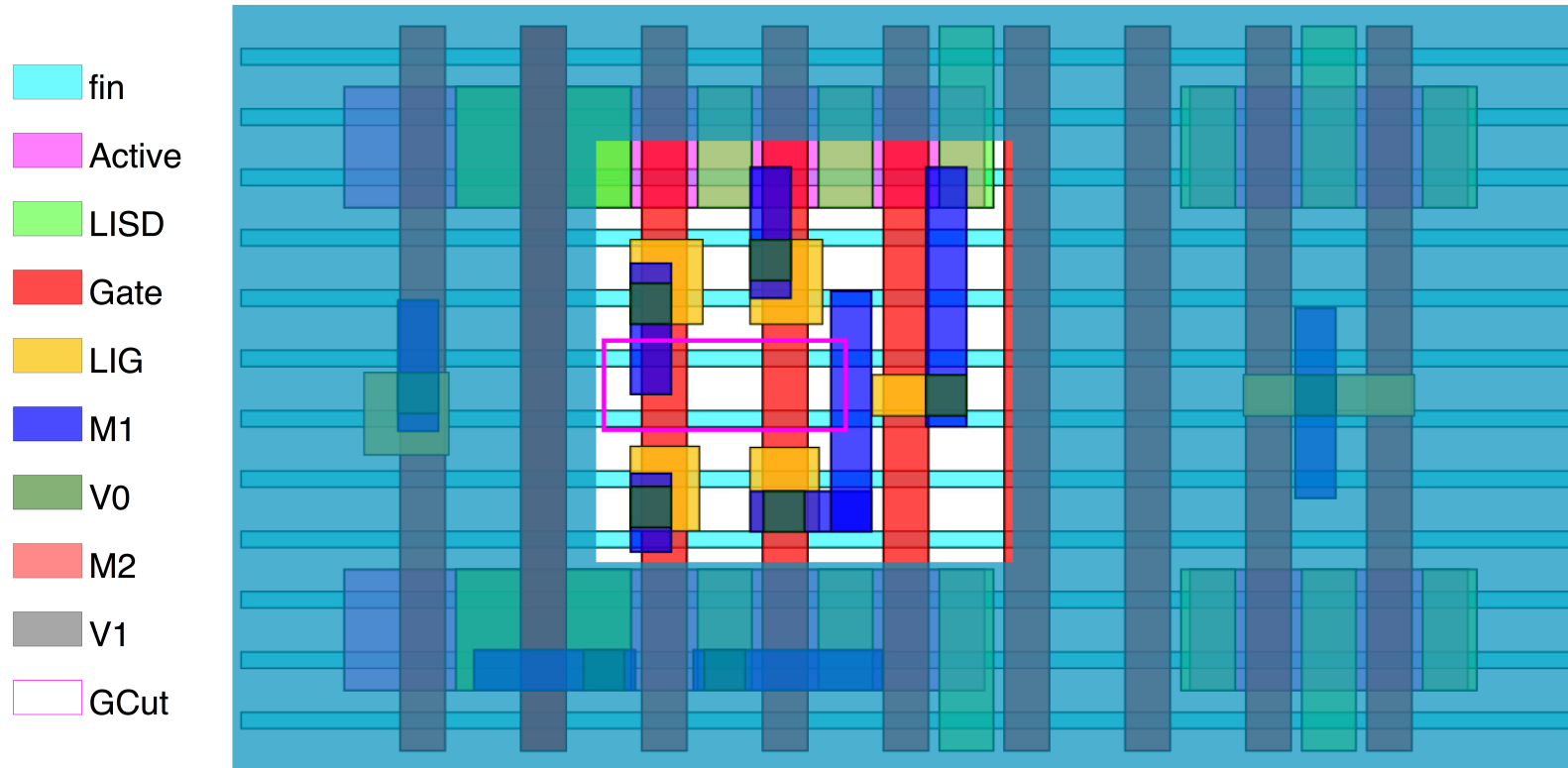
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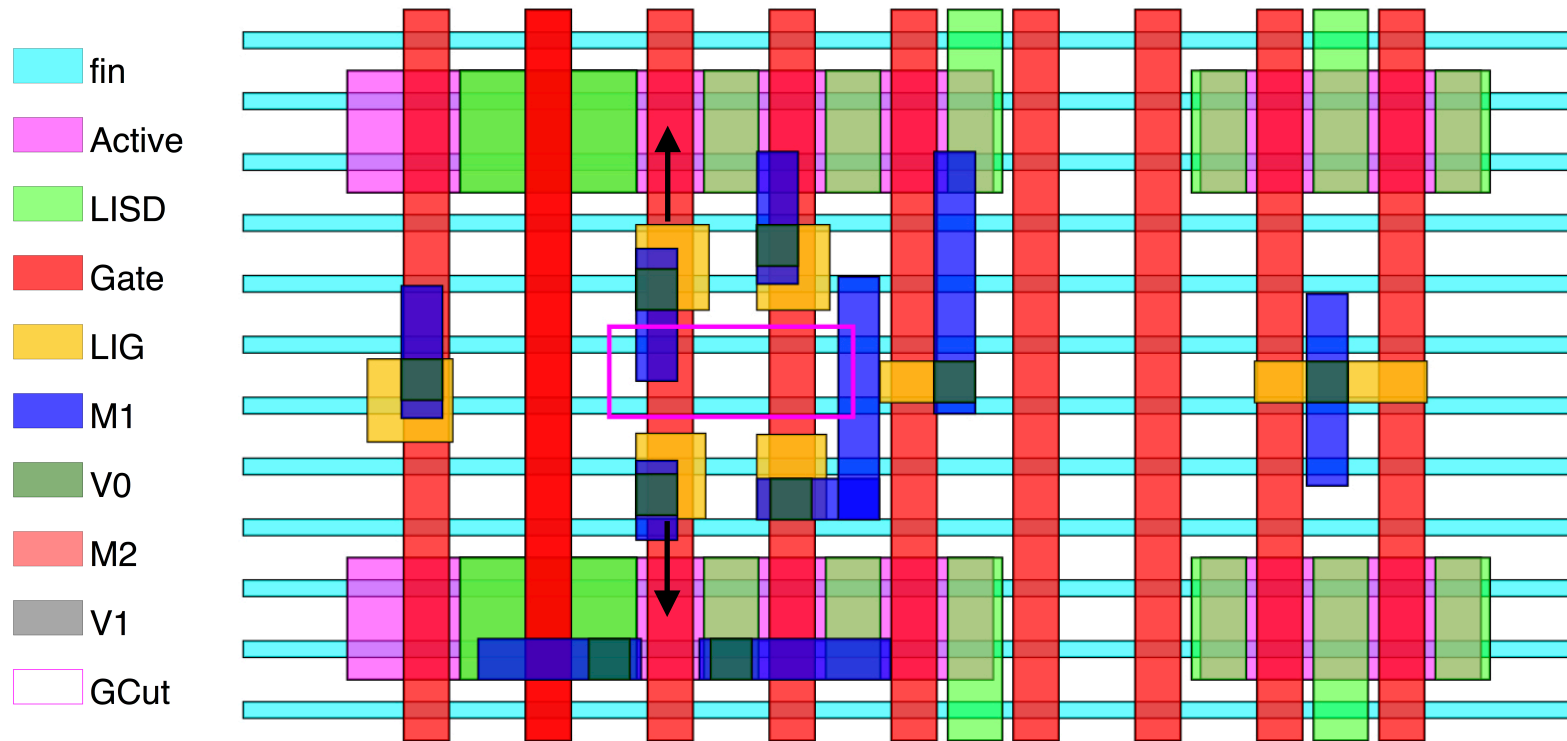
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# Key Implications on Layout Design



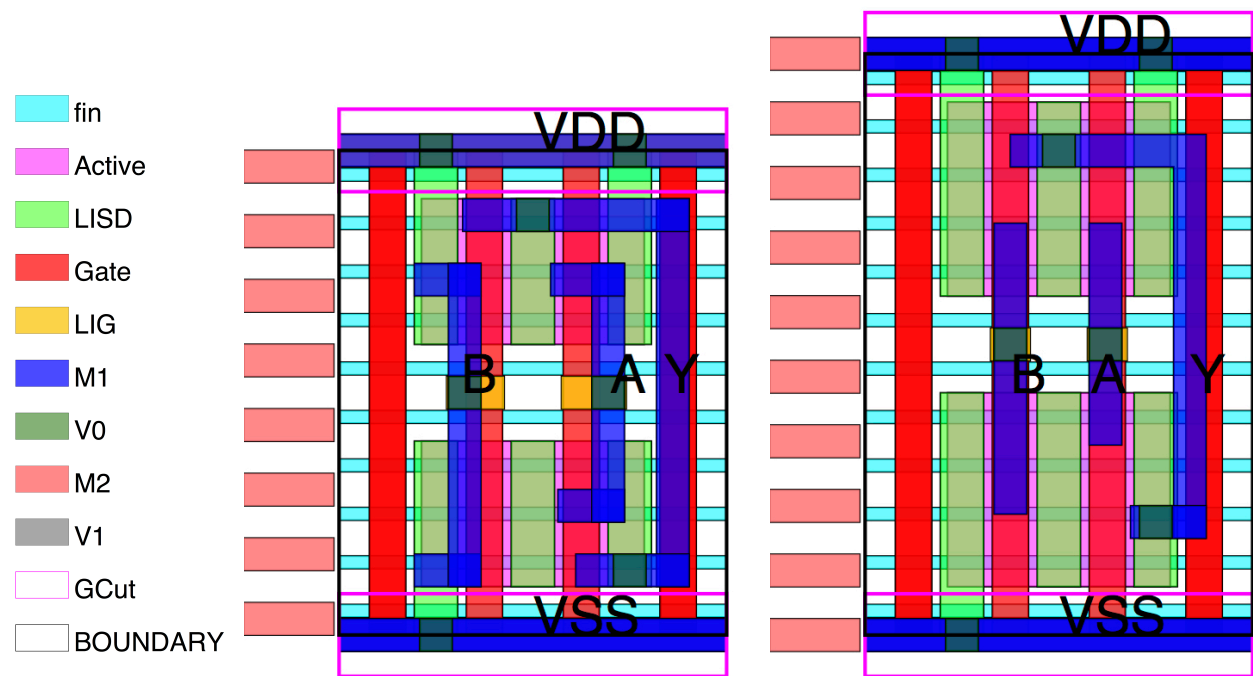
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# Standard Cell Library Design and Optimization

# Standard Cell Architecture

## 9-Track and 7.5-Track

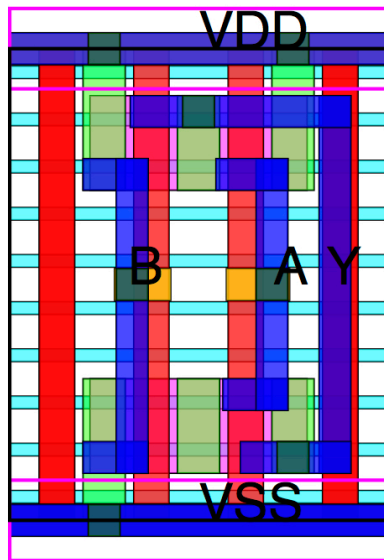


SC architecture	9-track	7.5-track
Total # of fins	12	10
# of fins per transistor	4	3
# of metal-1 tracks for signal routing	8	5.5
# of metal-2 track for signal routing	8	6
metal-2 and metal-1 track offset (nm)	0	9

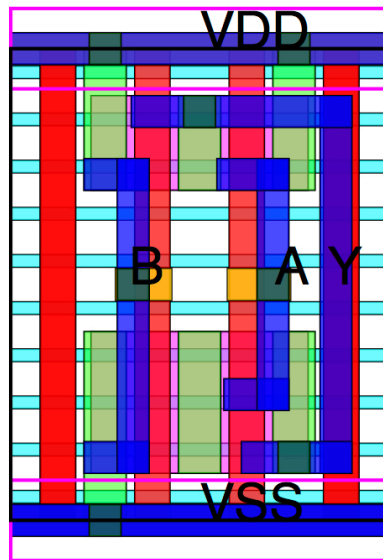
# Exhaustive Transistor Sizing

NAND2\_X1N under 7.5-track architecture

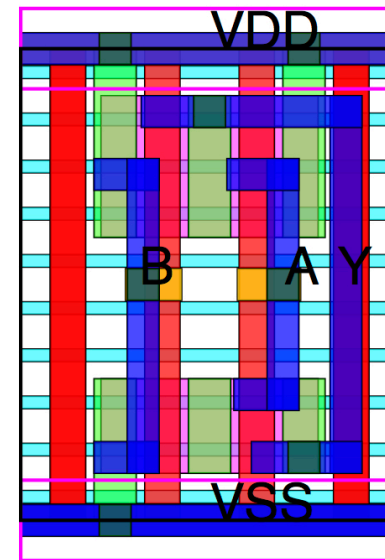
- Exhaustive timing simulations to choose the balanced rising and falling slew/delay
- NAND2\_X1R and NAND2\_X1F, rising/falling dominated cells



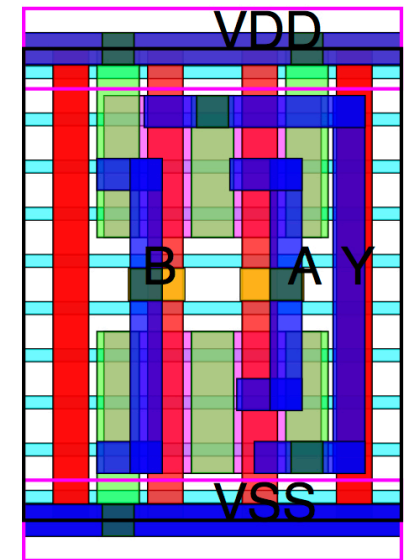
(2p, 2n)



(2p, 3n)

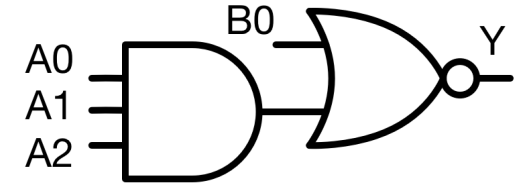


(3p, 2n)

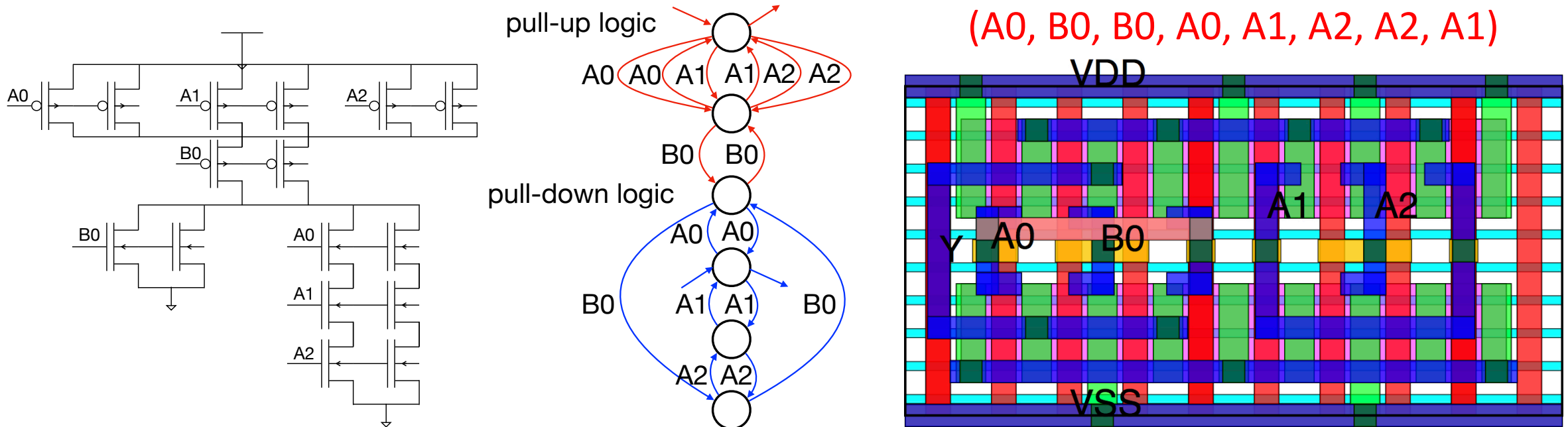


(3p, 3n)

# Transistor Placement



AOI31\_X2N: consistent Euler path for pull-up and pull-down logic

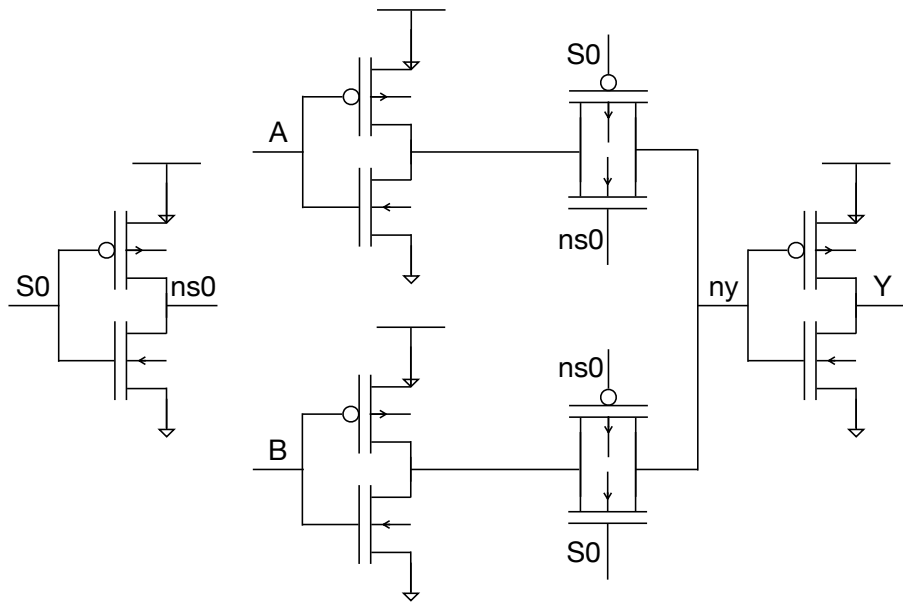
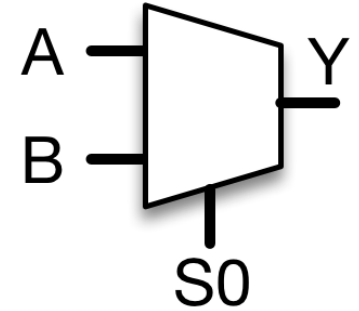


[Uehara+, DAC'1979] [Maziasz+, DAC'1987]

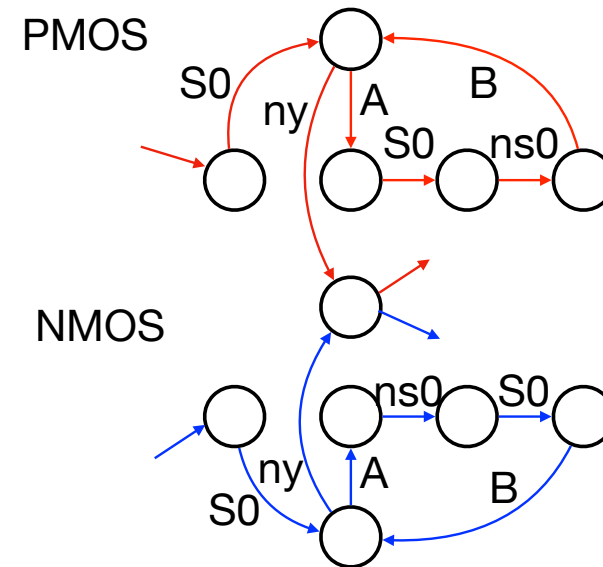
# Generalized Euler Path

MXT2\_X1N: pass-gate-based multiplexer

- Multigraphs for PMOS/NMOS are no longer dual



(S0, A, S0, ns0, B, ny)



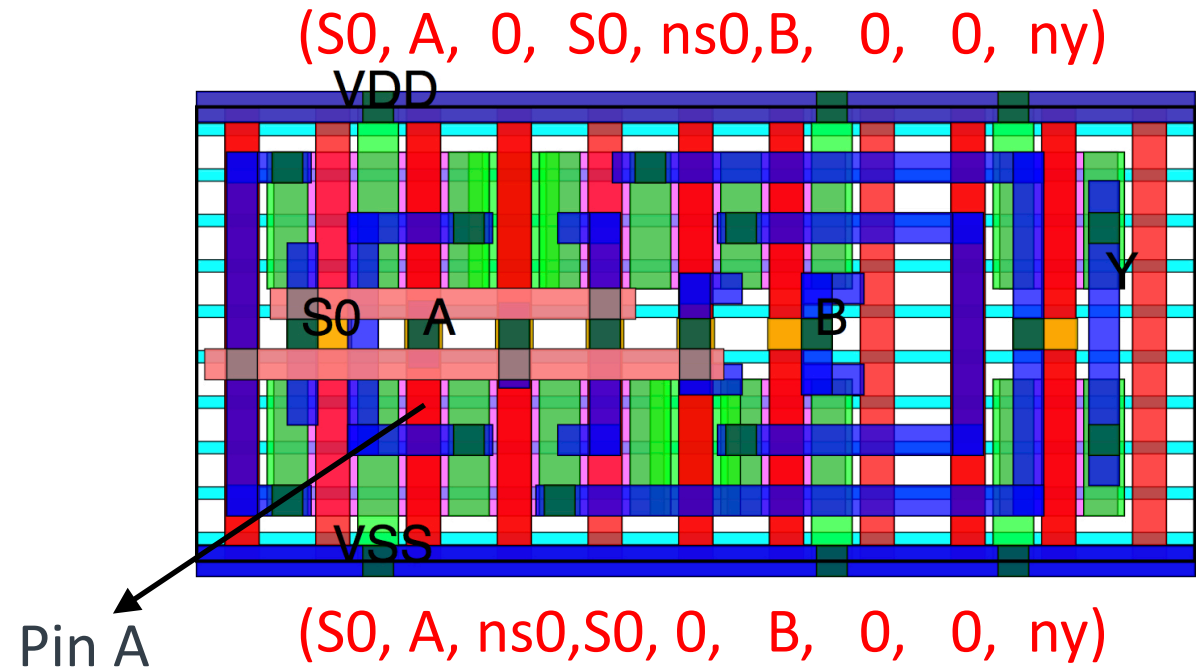
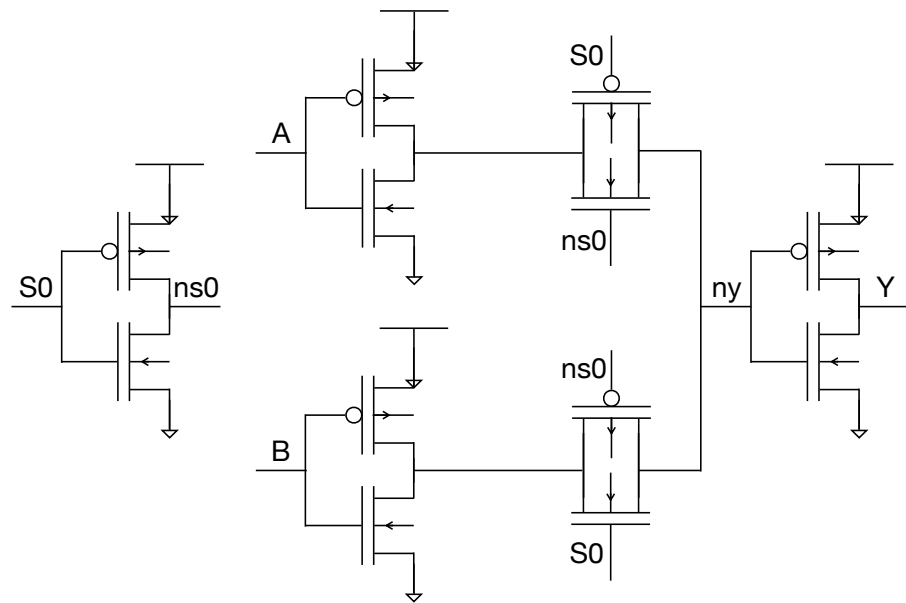
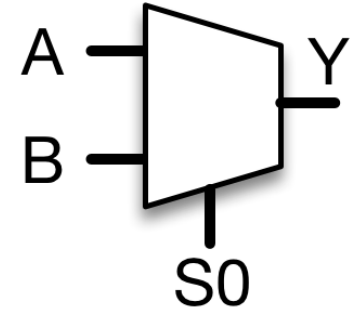
(S0, A, ns0, S0, B, ny)



# Generalized Euler Path

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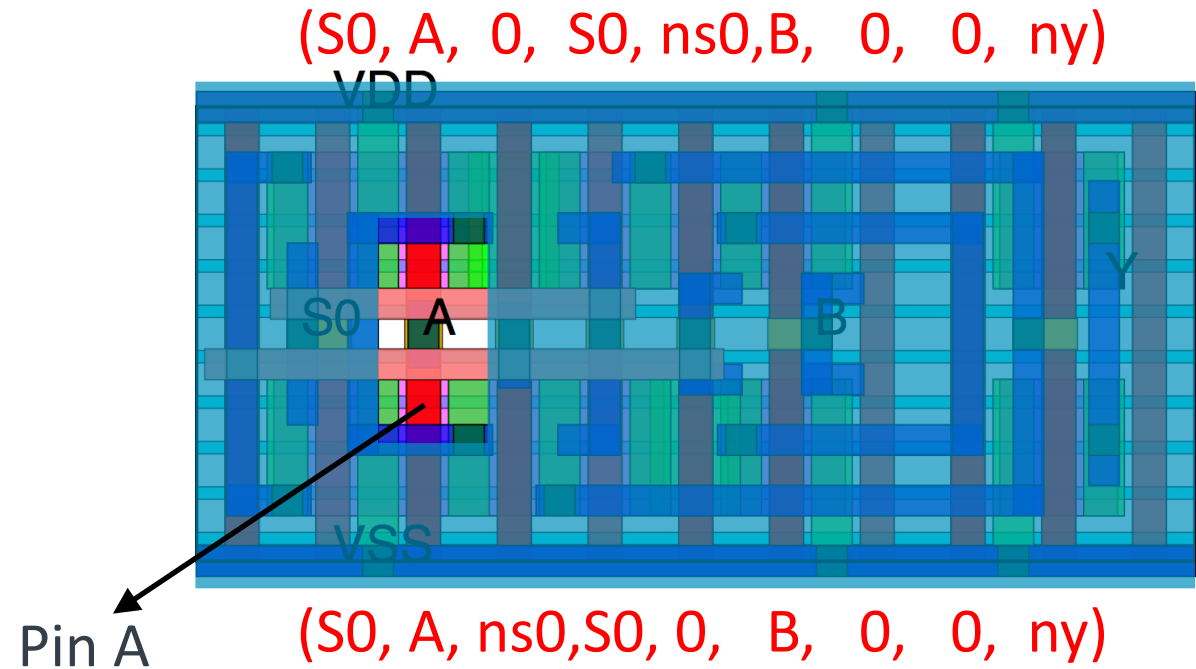
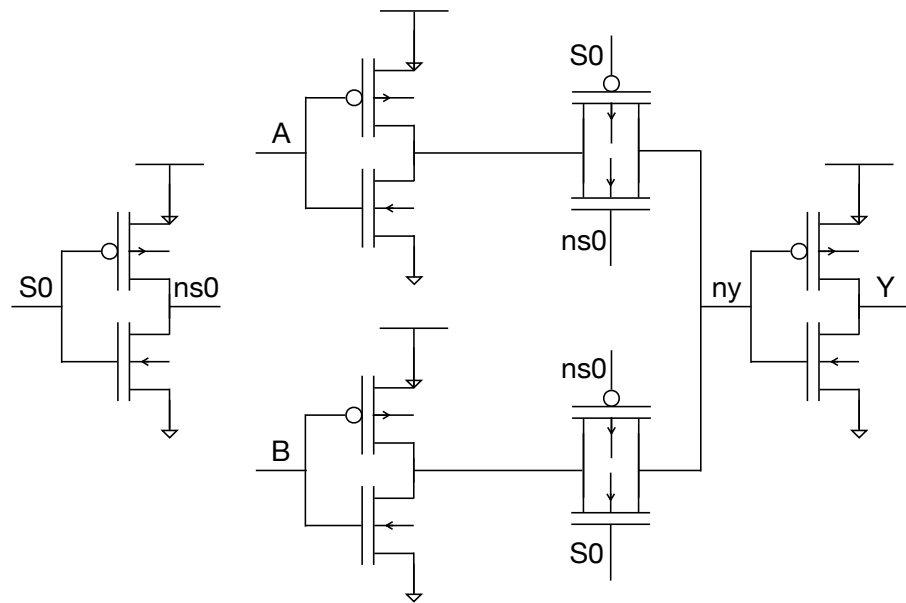
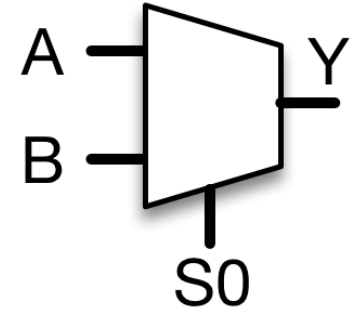
- Area-compact placement leads to routability issues: pin A is blocked



# Generalized Euler Path

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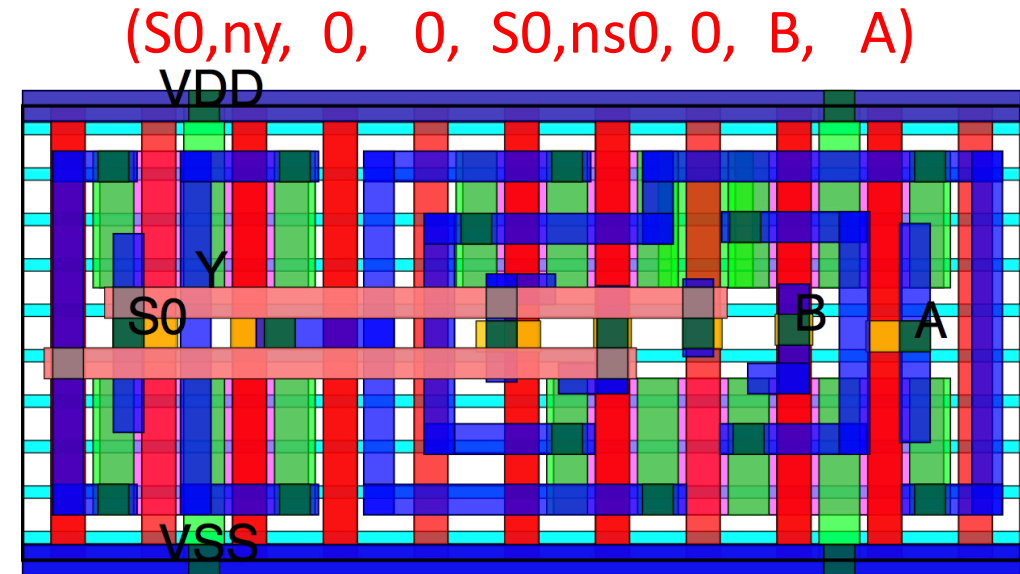
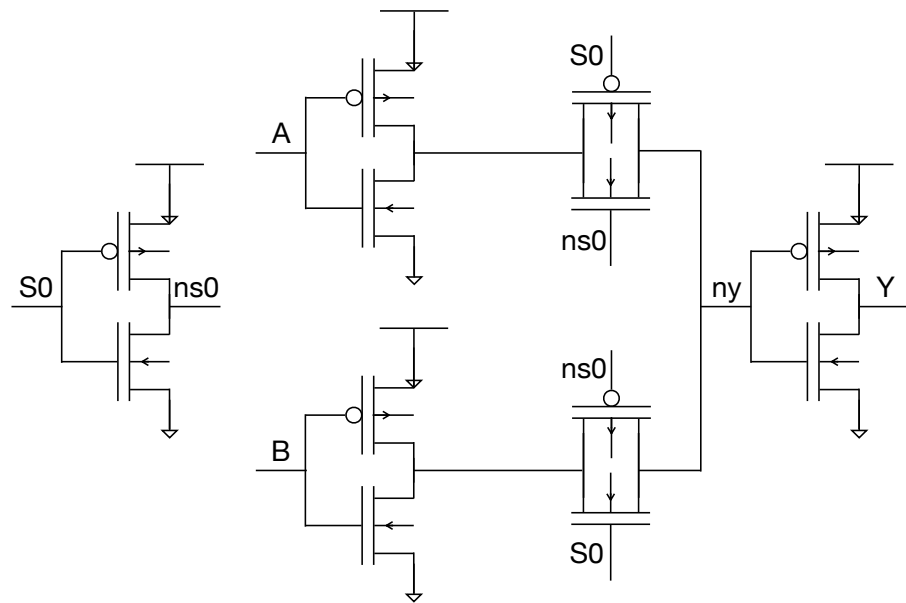
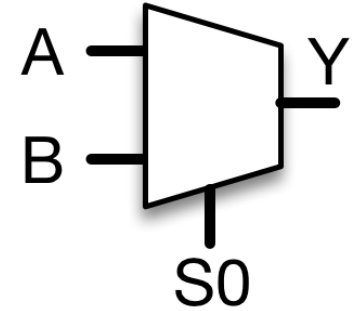
- Area-compact placement leads to routability issues: pin A is blocked



# Generalized Euler Path

MXT2\_X1N: pass-gate-based multiplexer

- A different area-compact placement solution: pin A is accessible



(S0,ny, 0, 0, S0,ns0, 0, B, A)

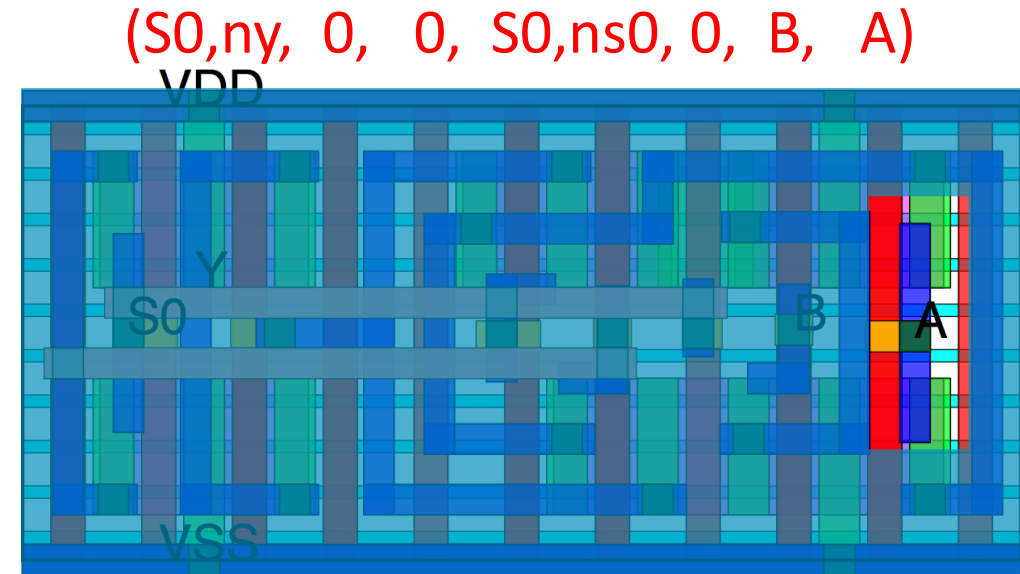
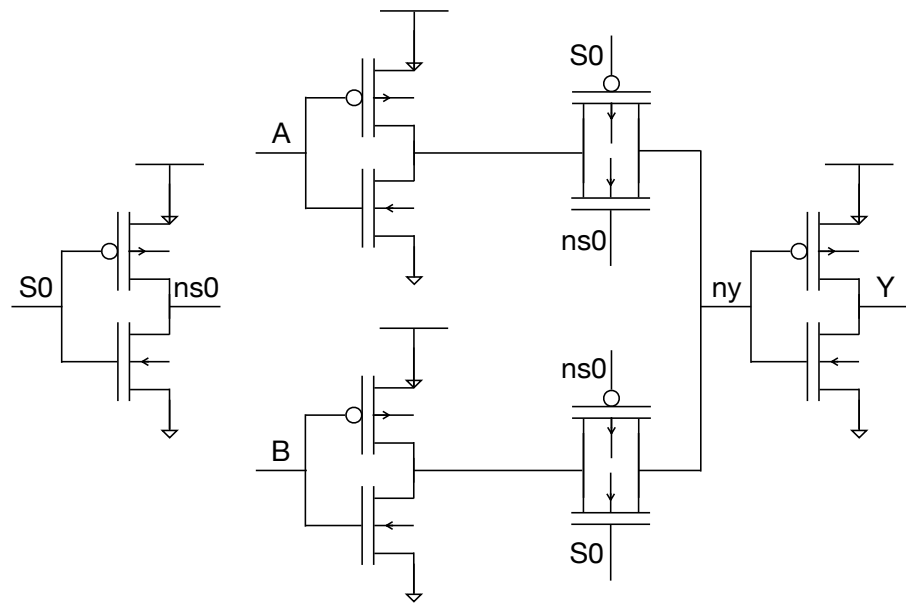
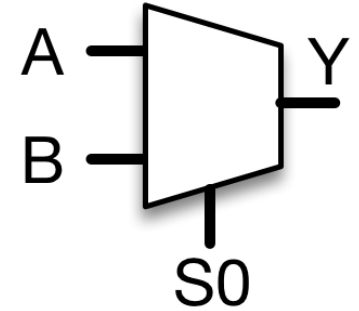
(S0,ny, 0, 0, 0, ns0,S0, B, A)

← A different path

# Generalized Euler Path

MXT2\_X1N: pass-gate-based multiplexer

- A different area-compact placement solution: pin A is accessible



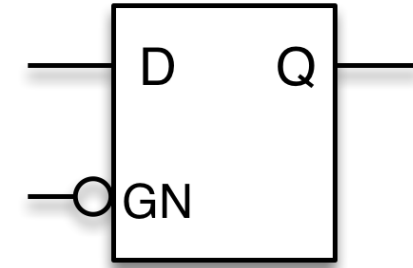
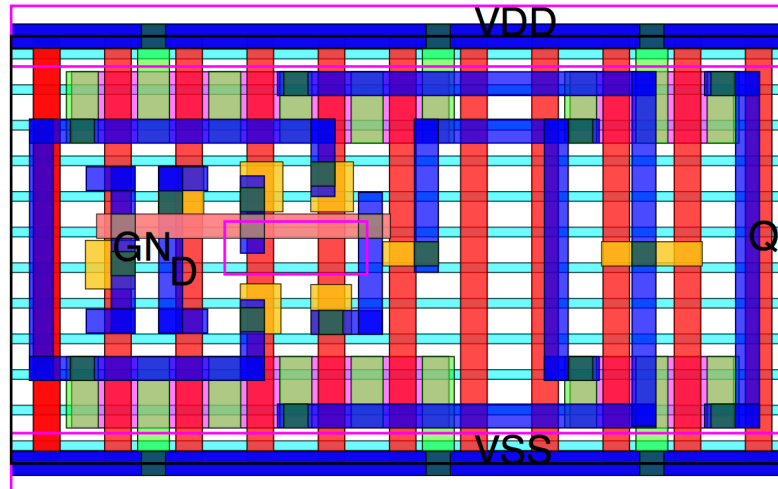
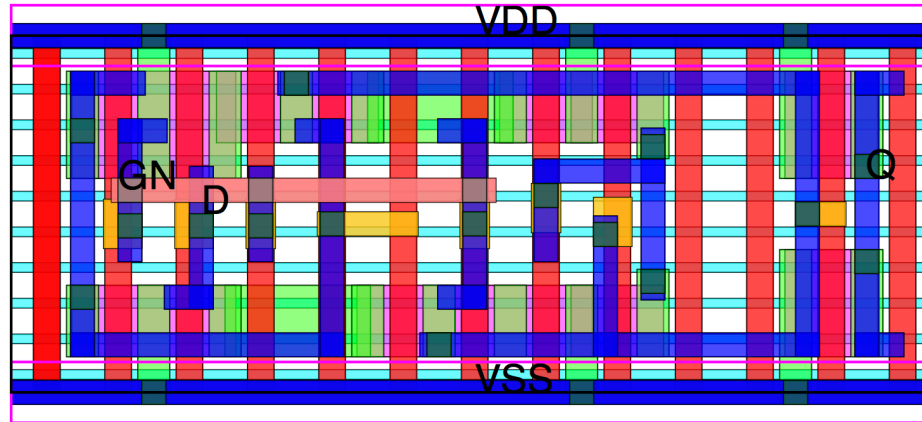
(S0,ny, 0, 0, S0,ns0, 0, B, A)

(S0,ny, 0, 0, 0, ns0,S0, B, A)

A different path

# Cell Layout Comparisons

LATNQ\_X1N



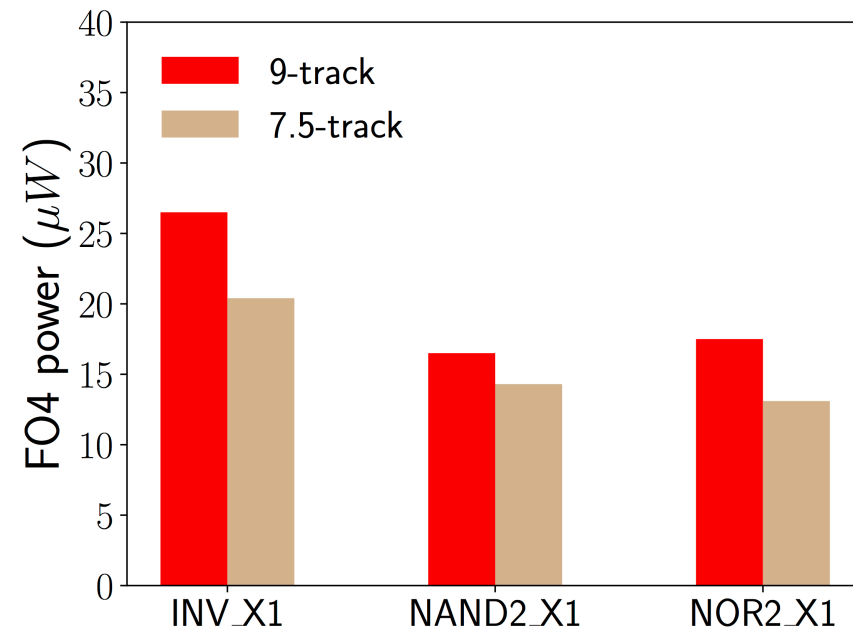
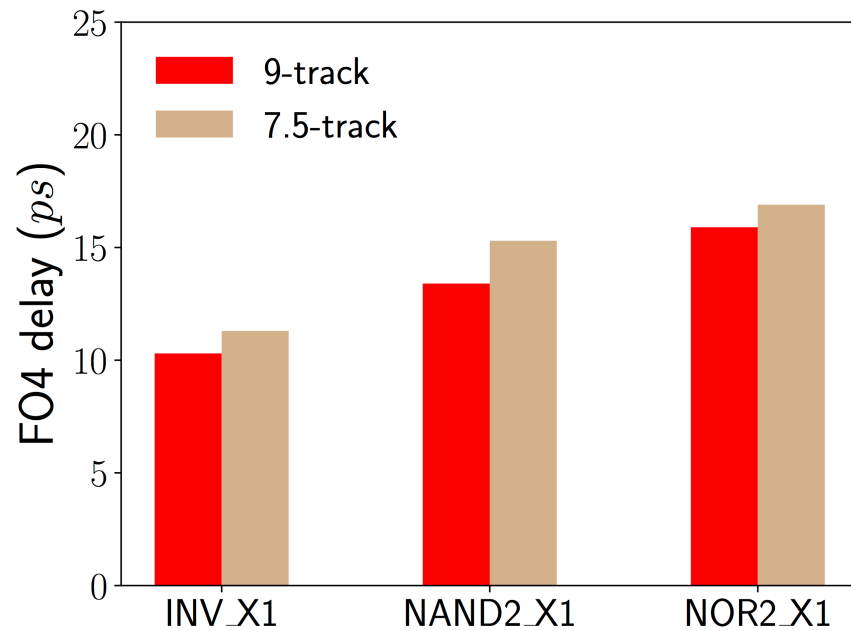
7.5-track: 13 poly-pitch wide  
Normalized area: 97.5  
Single gate diffusion

9-track: 11 poly-pitch wide  
Normalized area: 99  
Gate cut usage

# FO4 Comparisons

Fan-out-4 (FO4) for basic logic cells

- 9-track cells provide smaller delay by consuming higher power/area



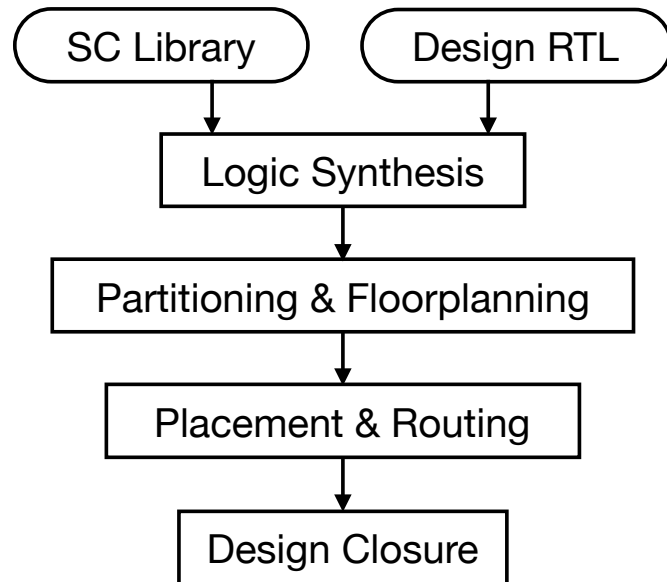
# Design Synthesis and Exploration

# Design Synthesis Flow

Arm® Cortex®- M0 processor from Arm DesignStart™ portal

7.5-track/9-track minimum/alpha SC library

Cadence® Genus™ Synthesis Solution, v15.12 & Innovus™ Implementation System, v15.10



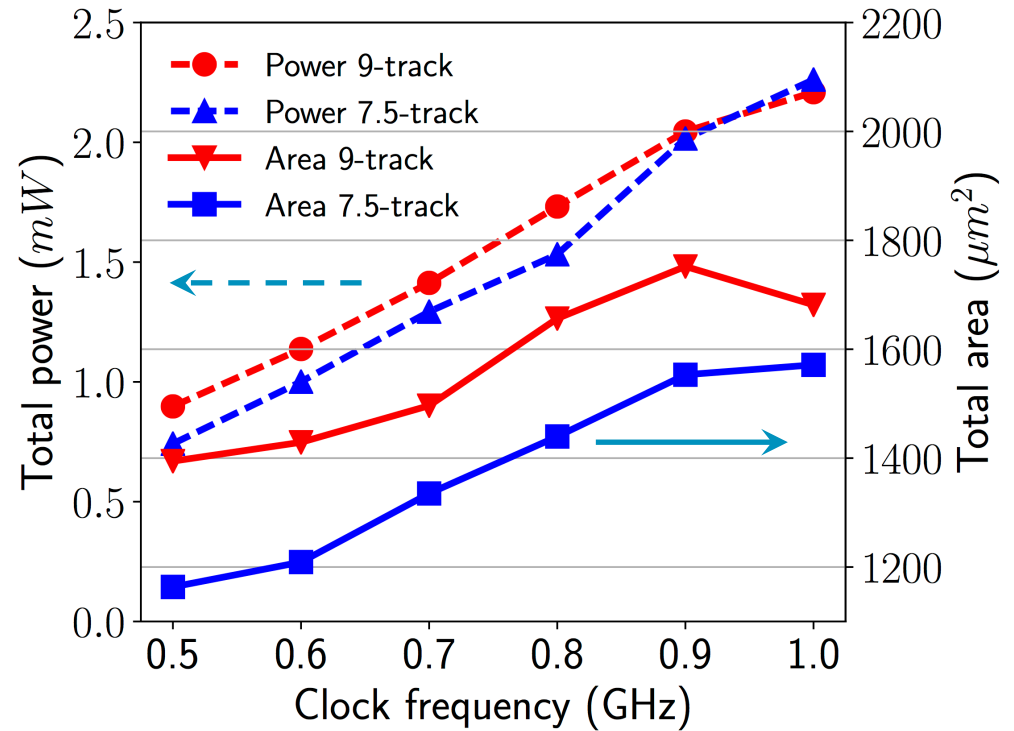
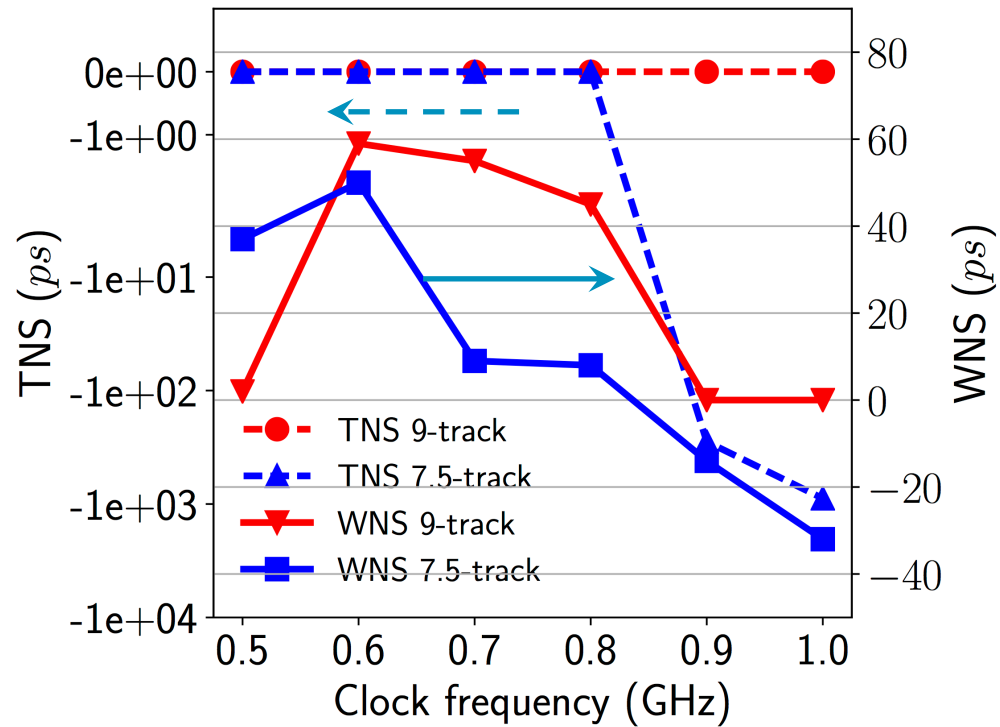
Cadence Reference Flow: up-to postrouting stage  
Evaluation metrics:

- Frequency, Power, Leakage, WNS
- TNS, Utilization, gate count and area



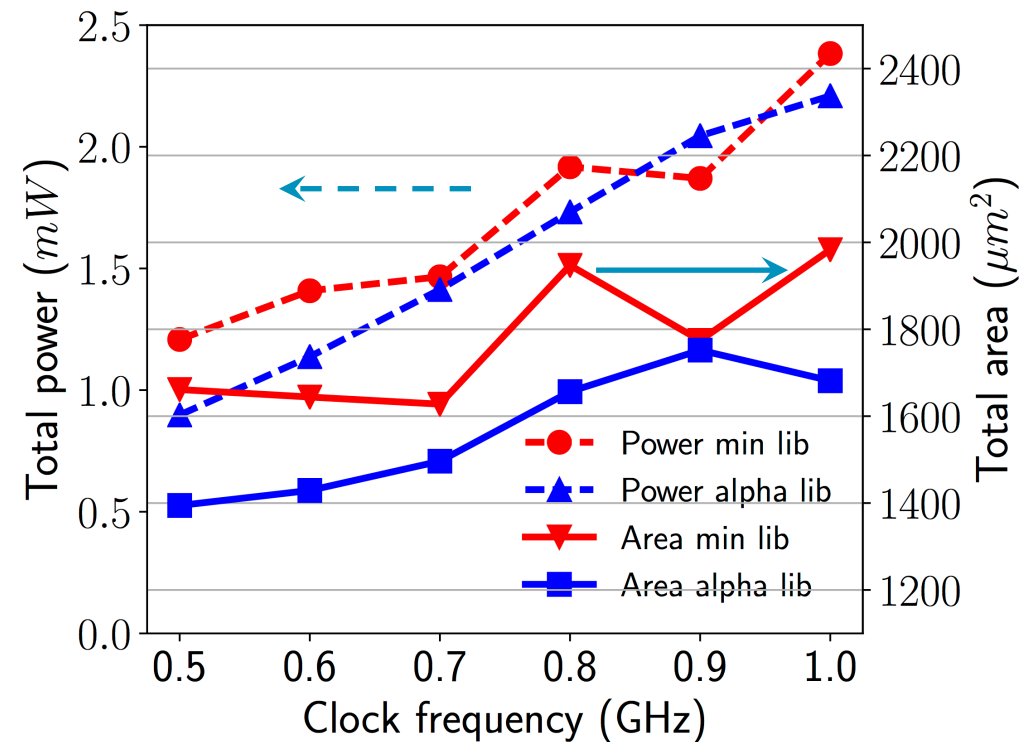
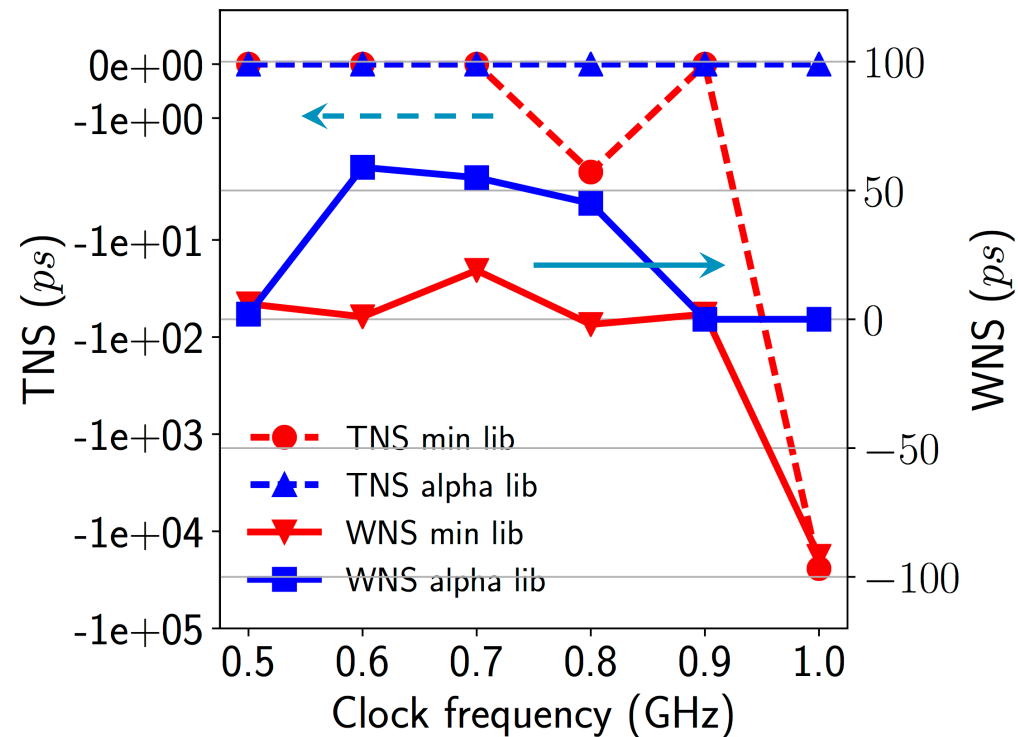
# Explore Standard Cell Architecture

Total negative slack (TNS) and worst negative slack (WNS): 9-track lib pushes the frequency



# Explore Library Richness - 9-track libraries

Total negative slack (TNS) and worst negative slack (WNS): alpha lib pushes the frequency



# How to Download

# Arm DesignStart Portal

## Arm DesignStart – University Program

<https://developer.arm.com/products/designstart/university-program>

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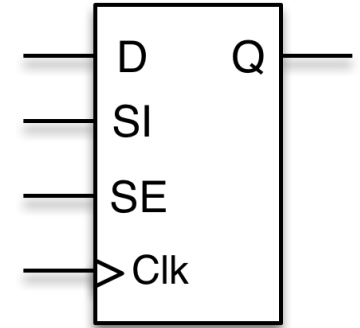
Arm offers free of charge access to IP and teaching material for both the Cortex-M0 and Cortex-M3 processors for teaching and research. Find out the right package to meet your needs:

	 DesignStart Eval	 DesignStart Pro Academic	 DesignStart Pro	 DesignStart SoC Design Education Kit
Suitable for	Teaching and research	Advanced research, with design and production rights (up to 1,000 chips for internal use)	Design and production rights for commercialization	Teaching Arm-based SoC design
Available to	Educators, researchers, and students	University educators and researchers	University educators and researchers	University educators
License	Click-through EULA	Click-through EULA	Signed license agreement	Click-through EULA

Coming soon !!!

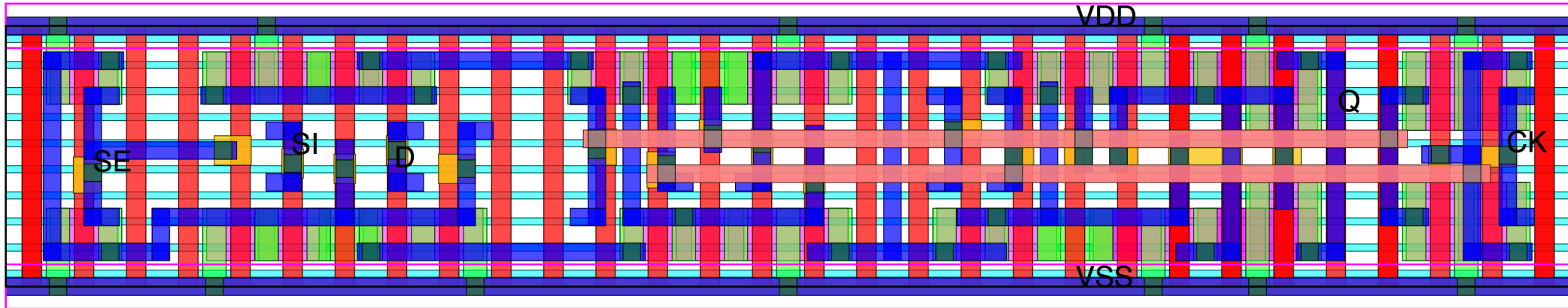
# Suggested Research Topics with the ASAP7 Standard Cell Library

# Sizing with One-Fin Transistor



Current libraries are designed with minimum 2 fins per transistor

- One-fin transistor has variation concerns but benefits cell timing/power



Resize the SDFFQ\_X1N with one-fin transistor

- Setup time: 11.8ps → 9.6ps (18.6%), Clock-to-Q delay: 42.1ps → 40.0ps (5%)
- Energy delay product (EDP): 8.15 → 7.13 ( $10^{-17}$  J\*s) (12.5%)

# Research Topics for Standard Cell Design Methodology

## Transistor sizing

- How to avoid brute-force efforts for transistor sizing?
- What is the library-level advantage of enabling one-fin transistor?

## Squeeze the track height

- How far can you reduce the track height?
- 5-track cells – IMEC at IEDM 2016

## Multi-row height cells – design and design automation

- How to place and route transistors across multiple rows?
- What set of cells (not just flops) should be designed across multiple rows?

# Broader Research Topics

## Automatic Cell Synthesis

- the multigraph is not always Eulerian
- the “best” transistor placement is not always routable
- the “best” solution could be technology/architecture-dependent
- Automatic cell synthesis to beat our “alpha” quality in terms of PPA?

## Technology-independent stick diagram generation

- placement and routing are co-optimized under lexical cost formulation
- generate more-than-one solution to break technology/architecture dependence

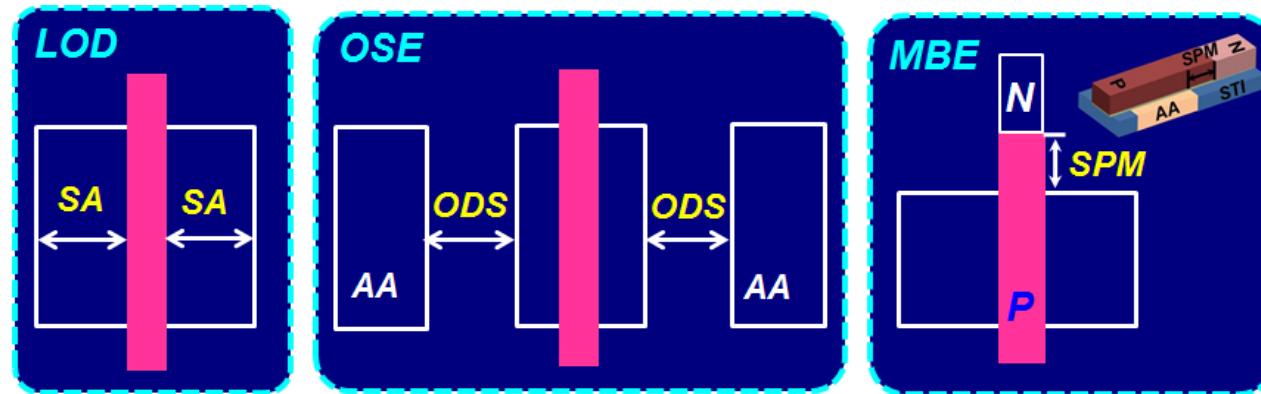
## Design-technology co-optimization, reliability, hardware security and accelerator designs



# A Successful and Published Example for Aging Research

Layout-dependent aging behaviors

[Ren+, IEDM'2015]



SA – Length between gate and edge of diffusion  
ODS – Active to active spacing  
SPM – Poly extension from active

Aging mitigation for critical-path timing

- Aging models w/ ASAP7 PDK - Peking University
- Aging optimization with detailed placement - UTDA
- Che-Lun Hsu et. al, “Layout-Dependent Aging Mitigation for Critical-Path Timing” at ASP-DAC 2018

SA ↓	NBTI, HCI&PBTI ↑
ODS ↓	NBTI, HCI&PBTI ↑
SPM ↓	NBTI ↓

# Summary

Standard cell library design and optimization methodology

- Transistor sizing, placement and routing
- Front-end and back-end views built, tested and freely available for academic usages

Vt options	Track heights	PVT corners	Cell views
RVT LVT SLVT	7.5-track 9-track	ff_typical_max_0p77v_25c ff_typical_max_0p77v_m40c ss_typical_max_0p63v_125c ss_typical_max_0p63v_25c tt_typical_max_0p70v_25c	cdl, db, db-ccs-tn gds2, gds2-ascii, LEF, lib, lib-ccs-tn, spice, verilog

# Summary

Standard cell library design and optimization methodology

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- Front-end and back-end views built, tested and freely available for academic usages

Design Synthesis and Exploration

- Library architecture and richness explorations

How to Download and Use

- Arm DesignStart portal – university program
- Multiple research topics of interest and a successful/published research study 😊

Freq. (GHz)	SC arch.	TNS (ps)	Power (mW)	Gate area (um <sup>2</sup> )
1.0	7.5-track	-893	2.26	1537.9
	9-track	0	2.21	1646.9
0.7	7.5-track	0	1.29	1306.9
	9-track	0	1.41	1463.5

Thank You!

Danke!

Merci!

谢谢!

ありがとう!

Gracias!

Kiitos!

감사합니다

धन्यवाद

arm